

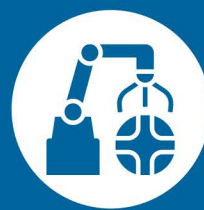


How to save money & reduce waste with a packaging audit.

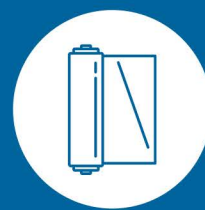
TYPES OF AUDITS



PACKAGING



EQUIPMENT








STRETCH FILM

THE PROCESS

- 1 **PRE-AUDIT SURVEY** Initial step collects packaging material and equipment data
- 2 **AUDIT** Comprehensive packaging application audit conducted on each production line to understand current use
- 3 **ANALYZE** Detailed analysis including SMART Audit benchmarks and go-forward prescriptions completed
- 4 **OPTIMIZE** Group O calibrates equipment, crafts operating protocol changes, and recommends any material changes and training that may be required to reduce overall costs
- 5 **MAINTAIN** Group O manages the periodic auditing of each application to help optimize performance and report savings

THE BENEFITS

- Solves packaging issues 
- Reduces failure rates 
- Delivers significant cost savings 
- Improved material compliance 
- Reduces carbon footprint 

THE LARGER SCALE IMPACT

CURRENT CUSTOMER EXAMPLE: WE WERE ABLE TO REDUCE ANNUAL STRETCH FILM USAGE BY 100,000 LBS.

THAT EQUATES TO:



100,000 LBS. OF WASTE



182 MT GHG

EQUIVALENT TO GHG EMISSIONS FROM:

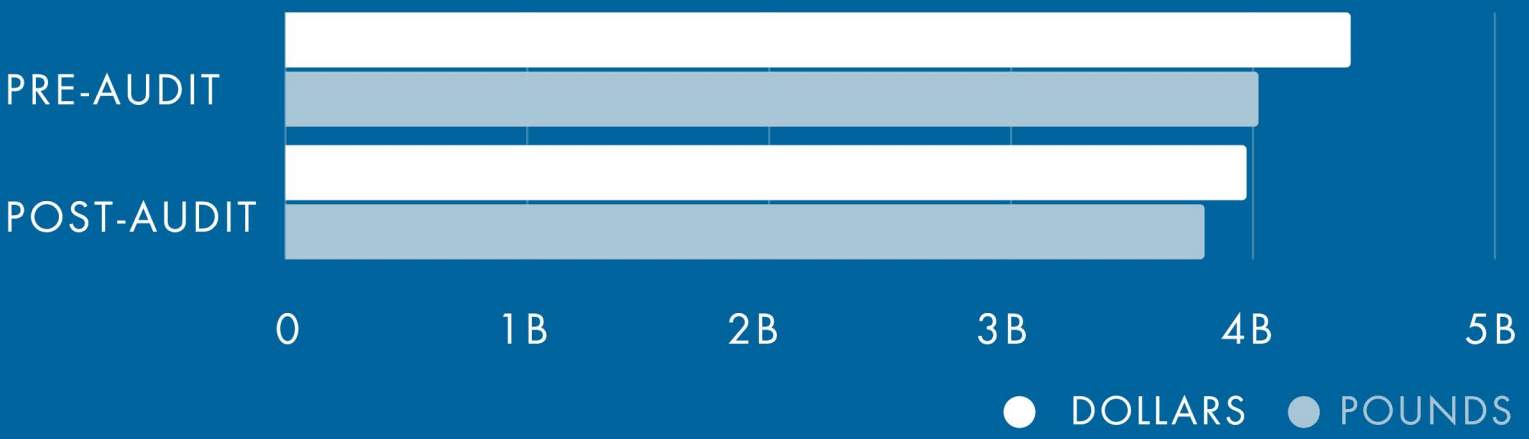


39 CARS DRIVEN FOR A YEAR



421 BARRELS OF OIL

TOTAL SAVINGS ONE YEAR POST AUDIT



TOTAL COST SAVINGS

\$430,412  9.8%



TOTAL SUPPLIES SAVINGS

223,251 lbs.  5.6%

HOW COULD YOUR BUSINESS BENEFIT?



GROUP O®

VISIT GROUPO.COM